

**IN THE CLAIMS :**

Please amend claims 1-7 to read as follows :

1. (Amended) An embroidered patch comprising:  
non-woven fabric having a certain thickness;  
1~2 mm thickness of soft material on the non-woven fabric;  
  
the embroidery portion embroidered non-woven fabric and soft material in stitching yarns along a desired figure, and the edge portion sewn along the circumference line of said embroidery portion, and the embroidered patch is completed by detaching the rest of non-woven fabric and soft material, which is not embroidered, except said embroidery portion with the edge portion.
2. (Amended) The embroidered patch as set forth in claim 1, wherein said embroidered patch is attached to cap by sewing.
3. (Amended) The embroidered patch as set forth in claim 1, wherein said embroidered patch is attached to bag by sewing.
4. (Amended) The embroidered patch as set forth in claim 1, wherein said embroidered patch is attached to clothes by sewing.
5. (Amended) The embroidered patch as set forth in claim

1, wherein said soft material is Ethylene Vinyl Acetate.

6.(Amended) A method of manufacturing a embroidered patch comprising;

preparing non-woven fabric having a certain thickness;

laying soft material on said non-woven fabric;

embroidering said non-woven fabric and soft material in stitching yarns along a desired figure;

sewing along the circumference edge line of said embroidered non-woven fabric and soft material;

detaching the rest of non-woven fabric and soft material, which is not embroidered, except said embroidered non-woven fabric and soft material with said sewn circumference edge line.

7.(Amended) An embroidered patch comprising:

non-woven fabric having a certain thickness;

the embroidery portion embroidered said non-woven fabric in stitching yarns along a desired figure, and the edge portion sewn along the circumference line of said embroidered portion, and the embroidered patch is completed by detaching the rest of non-woven fabric, which is not embroidered, except said embroidery portion with the edge portion.